INSTRUCTION MANUAL

MODEL 2030

XRAY MONITOR

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I. INTRODUCTION

The Model 2030 Xray monitor is designed to be used as an area monitor for low energy gamma or x radiation. It has several alarms and trip points that are user set. The front panel display shows the radiation level and the status of the instrument.

The following manual will discuss the various settings and functions of the instrument.

II. OPERATION

The operation of the 2030 is very simple. The first line of the display shows the number of counts per second from the detector. It is updated every second. The second line shows the status of the alarms and is updated every .1 second. The lights on the front panel also show the status of the alarms. There are no controls that are accessible from the front panel.

When the instrument is first turned on there is a wait until the instrument stabilizes. The number of seconds remaining until normal operation begins is shown on the display along with the version number of the software. The detector will take longer than the wait period to completely stabilize to background levels, however this should not effect the alarms because the level is close to background.

The detector is sensitive to mechanical shock. Tapping on the metal part of the detector with a screwdriver will cause the detector to read and alarm if the alarms are set low enough. Large electrical disturbances such as arc welders that are in the vicinity of the detector may also cause it to alarm if the settings are low enough. We recommend that you experiment with the alarm setting to achieve the optimum settings.

III. INSTALLATION

The 2030 is easily installed. It consists of 2 parts, the detector unit and the display unit. There is a single 4 wire connection between the two. Each unit has a terminal strip for connections. The terminal strip unplugs from the circuit board to permit removal of the units without unscrewing the cable. The detector and display can be remoted up to 100 feet. We recommend Belden 8723. This is a 2 pair shielded cable. For short distances any 4 conductor cable will work. For longer distances or if it is used in a noisy environment we recommend a shielded cable.

DETECTOR

The detector is installed by first mounting the mounting bracket. The detector unit may be mounted in any orientation. It is best if the side of the detector faces the radiation source. The detector sets into the mounting bracket and is held in place with the two thumbscrews.

Remove the cover of the detector by removing the four screws on the sides of the box. On one edge of the circuit board is a terminal strip. Push the connector with the four wires of the 4 conductor cable onto the terminal strip according to figure 1. The cable leads out the side of the enclosure near the terminal strip. Replace the cover. This completes the installation of the detector.

DETECTOR CONNECTIONS

PIN #	DESCRIPTION	WIRE COLOR To Display	USE
1	+12 VDC Input		External Power
2	Ground Input		External Power
3	+12 VDC	RED	To Display
4	Ground	BLACK	To Display
5	DATA	WHITE	To Display
6	DATA	GREEN	To Display
7	Not Used		
8	Not Used		

Do not connect the shield for the cable to the display at this end.

The detector is supplied with a 4 place terminal strip mounted in position 3,4,5 and 6. The additional connections to pin # 1 and 2 are made by installing a 2 place terminal strip, PN #EDZ950/2 and #EDSTLZ950/2. The edge of the latter will need to be removed to fit.

DISPLAY

The display is installed by first mounting the mounting bracket. The display unit may be in any orientation. The display sets into the mounting bracket and is held in place with the two thumbscrews. There are 2 cables that connect to the display. The first is the 2 conductor power cable from the wall mounted power supply. The second is the 4 conductor cable from the detector. In addition, wires for RS-232, external alarms, or remote drivers may also be connected to the terminal strip.

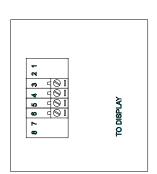
Remove the bottom half of the front panel by removing the two screws on the front panel and the single screw on the bottom. The power cable and detector cable are connected according to figure 1. Additional cables may be connected to the display as needed for RS-232, relay contacts, or other needs. The cable leads out through the openings on the bottom of the display. Replace the cover unless you want to change the factory settings. There is no on-off switch since this instrument should be operational 24 hours a day. The only way to turn it on and off is to plug and unplug the wall transformer. After the instrument is installed it may be turned on by plugging in the wall transformer. See section X Maintenance/testing/display for testing alarms.

INTERFERENCE

Interference can cause annoying false alarms. The most likely cause of interference is from noisy AC switches and lamp dimmers. Plugging the 2030 into a line filter, or the offending product into a line filter can help to eliminate the interference.

CONNECTIONS TO TERMINALS

CONNECTIONS TO DISPLAY AND POWER'

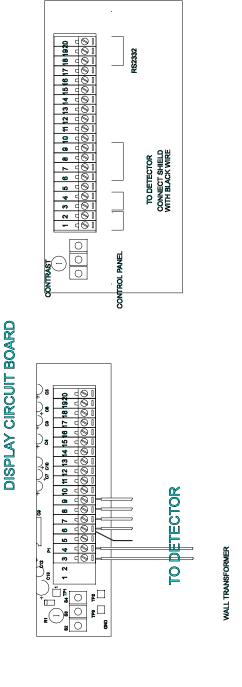


8

3

187 8 5

*O**8**



DETECTOR CIRCUIT BOARD

TO DISPLAY

Figure 1 CONNECTION BETWEEN DISPLAY AND DETECTOR

DISPLAY CONNECTIONS

PIN #	DESCRIPTION	WIRE COLOR To Detector	USE
1	+12 VDC Input		External Power
2	Ground		External Power
3	Ground		Wall Transformer
4	+12 VDC Input		Wall Transformer
5	+5 VDC		External Use
6	Ground	Black	To Detector (also shield)
7	+12 VDC Output	RED	To Detector
8	Data *	Green	To Detector
9	Data	White	To Detector
10	Relay NC		External Alarm
11	Relay C		External Alarm
12	Relay NO		External Alarm
13	+12 VDC Output		External Relay
14	Relay Driver		External Relay
15	External Output		
16	External Output		
17	Ground		
18	Ground		RS232
19	ТХ		RS232
20	RX		RS232

A summary of the pins on the terminal strip.

Pin # 1 is a diode isolated + 12 V input for battery backup.

Pin # 2 is the ground for battery backup.

Pin # 3 is Ground for the wall transformer.

Pin # 4 is the +12 VDC input from the wall transformer.

Pin # 5 is a +5 VDC output available for any need. Max 100 mA from this output.

Pin # 6 is the ground for the cable to the detector.

Pin # 7 is the +12 VDC output for the cable to the detector.

Pin # 8 is the Data* from the detector. It is part of the cable to the detector.

Pin # 9 is the Data from the detector. It is part of the cable to the detector.

Pin # 10 is the NC contact from the Relay.

Pin # 11 is the center pole of the relay contact.

Pin # 12 is the N0 contact from the Relay. The relay is operated in the fail-safe mode.

Pin # 13 is a +12VDC output available for use.

Pin # 14 is a relay driver.

Pin # 15 is an extra relay driver.

Pin # 16 is an extra output.

MODEL 2030 INSTRUCTION MANUAL XRAY MONITOR Pin # 17 is ground. Pin # 18 is ground and is used for the RS232/485. Pin # 19 is TX part of RS232/485. Pin # 20 is RX part of RS232/485.

CONTACT CLOSURE FOR EXTERNAL ALARM

The contact closure from the internal relay is on pins 10,11 and 12. Normally an external alarm would be connected between pin 11 and 12. This alarm operates in the fail-safe mode. If you were to remove power to the display, the relay would open closing contacts on pin 11 and 12. Contacts rated 0.5 A 115 VAC, 1 A 24 VDC resistive.

REMOTE RELAY DRIVER

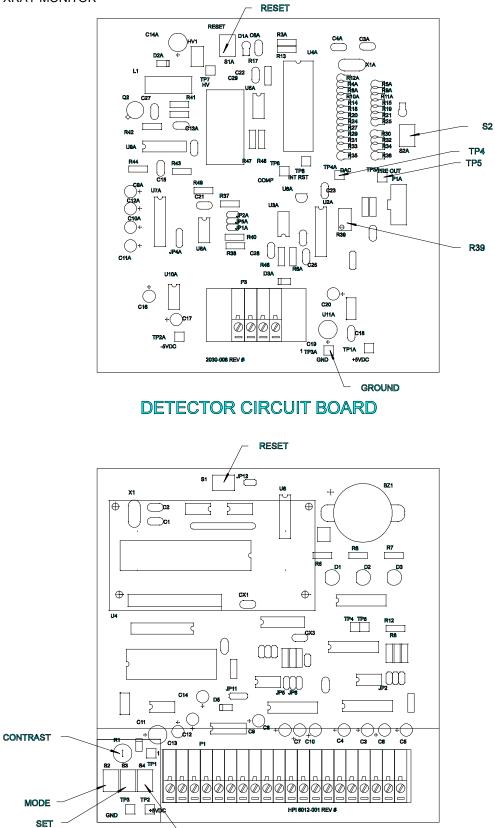
If you do not want to use the internal relay you can install an external 12 volt relay between pin # 13 and 14. Remove the internal relay before connecting an external relay. The relay should not draw more than 300 mR.

EXTRA DRIVERS

Extra drivers are available on pins 15 and 16. PIN 15 driver duplicates the Remote Relay Driver but is not failsafe. Pin # 16 is programmable (See section on setup). Both are open collector drivers that need their load between ground and either +5 volts or +12 volts.

RS232/485

An RS232 output is available between pin 18 (ground) and pin 19 (TX). The status is output every second. Pin 20 (RX) is not supported in this version nor is the RS485.



DISPLAY CIRCUIT BOARD FIGURE 2 CONTROLS, ADJUSTMENT AND CONTROL PANEL

UP

CONTROL PANEL

IV. CONTROL PANEL

The control panel is in the display unit under the bottom half of the front panel. Remove the two screws on the front panel and the single screw on the bottom. The control panel is located on the left side of the circuit board and consists of the three push-buttons and the small round trimmer above them (see Figure 2). The three buttons are from left to right, MODE, SET and UP. These names are derived from their use during setup. In this manual they will be referred to as left, center and right push-buttons. The trimmer is to adjust the contrast of the LCD. Turn the trimmer to increase or decrease the contrast of the display. The best setting is where the black squares around the characters just disappear.

PUSH-BUTTON SUMMARY

Name	Location	Primary USE
MODE	LEFT	This is used for changing the settings.
SET	CENTER	Pointing to the digit to set when changing settings
UP	RIGHT Increm	nent the digit

PUSH-BUTTON ACTION

During Wait period

	•	
Left		Enter into setup mode
Center		Test mode for alarms
Right		Start normal operation

Normal operation

Left	Enter into setup mode
Center	Reset Alarms
Right	Display Alarm status

During Setup mode

Left	Enter into setup mode and advance to next item
Center	Move arrow that points to a digit
Right	Increment the digit pointed to by the arrow

Combinations

Right held down and Left pushed Change serial data to short format

V. ALARMS

There are 5 alarms built into the instrument. All are based on count rate and all are adjustable both for count rate and for their control over the indicators and relays. The only thing that is not adjustable is their priority.

Alarm 1, 2, 3, and 4 all trip if the count level exceeds the alarm setting. The Fail alarm occurs if there are no counts from the detector for a preset time. Each alarm has different settings, and each alarm is designed to look at a different part of the level. Each alarm may be individually turned off if it is not needed. Alarm 1, 2, 3 and 4 all have several settings associated with them. The different parts of the settings are:

- 1. Trip set This is the alarm level. This setting is a 4 digit number that is compared with the level in counts/interval from the detector.
- 2. Interval This is the number of .1 seconds that the alarm uses for its time base. It counts the counts from the detector for that time and compares it to the trip set.
- 3. Delay This is the number of intervals that the alarm must be consecutively activated to actually trip the alarms.
- Pause This is the number of seconds after the level has decreased below the trip set that the alarm will remain activated. It is used to keep the alarm on longer than one interval. It is usually set around 10 seconds.

MODEL 2030 INSTRUCTION MANUAL XRAY MONITOR ALARM ACTIVATION

Alarms 1, 2, and 3 work in the following manner. When the level rises above the tripset, the delay counts down every interval period from its preprogrammed level. When it reaches zero it turns the alarm on. Until the alarms are activated if the level decreases below the tripset, the delay will reset to its preprogrammed level. This helps to keep noise from tripping the alarm. The pause works like the delay in that it too counts down every second from its preprogrammed level drops below

the tripset. When it reaches zero the alarms will be deactivated for that alarm. If other alarms are still activated they will continue to activate their alarms. If during the pause period the level rises above the tripset again, even for one interval, the pause will be reset to the preprogrammed level. Thus once activated the alarms will stay on for at least the pause period following the last occurrence of a trip. This helps to keep the alarms from cycling on and off in a marginal situation.

ALARM 1

This alarm has the highest priority. It trips if the level rises above the tripset. It is usually setup to trip the front panel Trip High LED and to activate the relay and beeper. When tripped it will show ALARM 1 on the second line of the display. It is usually setup with a long interval and a long delay to catch slowly moving levels.

ALARM 2

This alarm is identical to alarm 1 except it has the third lowest priority. It is usually setup to also trip the front panel Trip High LED and to activate the relay and beeper. It is used with a short interval, short delay and a high tripset to catch fast moving levels. When tripped it will show ALARM 2 on the second line of the display.

ALARM 3

This alarm has the fourth highest priority. It is usually setup with a long interval and a long delay and is used as a warning indicator. It is usually setup to turn on the orange Trip Low LED on the front panel. It usually is not setup to trip the relay or beeper. When tripped it will show WARNING on the second line of the display.

ALARM 4

This is the fastrip or rate or rise alarm. It is used to detect a fast change in the level. This alarm keeps an average with a 60 second time constant and compares it to the trip set. This makes it usable for slowly moving signals. It has the second highest priority. The interval is fixed at 1 second. It is usually setup to trip the front panel Trip High LED and activate the relay and beeper. The delay is usually set low. The average is an ongoing average with an approximation to an RC circuit. The average is updated during the turn on wait period.

FAIL

This alarm is used to indicate that the detector is not functioning. It turns off the alarms and indicators and shows FAILURE in the display. It will not activate the relay. This alarm will activate if there are no counts from the detector for a number of seconds. The number of seconds is the only setting.

PRIORITY

The following table shows the priority of the alarms. Alarm 1 has the highest priority which means its action will supersede the lower priority alarms. Fail has the lowest priority because if the instrument fails, it obviously has no counts and cannot set the other alarms.

Alarm 1 Highest Priority Alarm 4 Alarm 2 Alarm 3 Fail Lowest Priority

NO ALARM

FACTORY SETTINGS

The following table lists the factory settings for the alarms.

TRIP

Alarm	Use	Interval	Delay	Trip High	Trip Low	OK LED	RELAY	BEEPER
				LED	LED			
1	High Levels	long	long	ON	OFF	OFF	ON	ON
2	Fast Levels	med	short	ON	OFF	OFF	ON	ON
3	Warning	long	long	OFF	ON	OFF	OFF	OFF
4	Fast Rise	fixed @10	short	ON	OFF	OFF	ON	ON
FAIL	Detector Failure	long	n/a	OFF	OFF	OFF	OFF	OFF
Normal	No Trip			OFF	OFF	ON	OFF	OFF

VIEWING ALARMS

The delay and pause and trip status can be viewed on the 2nd line of the LCD during normal operation by pushing the right hand push-button under the front panel cover. When the push-button is down, the status of the four alarms will be displayed on the LCD. The four groups represent the alarms and are in the following order from left to right: alarm 1, alarm 2, alarm 3, alarm 4. If an alarm is off its values will be displayed as blanks.

The first character of each group is an '*' if the alarm is not tripped and a 'T' if the alarm is tripped. The next number is a 2 digit hex number of either the delay or the pause. If the alarm is not tripped then it is the delay. If the alarm is tripped then it is the pause.

This example will use alarm 3. Assume that the delay is preprogrammed to 5 and the delay is set to 8. Normally, with no trip it would read '*05'. The '*' indicates it is not tripped and the '05' is the delay. If the level was brought higher than the tripset then the delay would start to count down every interval period until it reached zero. This shows the delay period. If the level were to decrease below the trip set during the time it was counting down, then the delay would revert back to its preprogrammed level which is 5. When the delay reaches zero, the indicator will change from a '*' to a 'T' to indicate it has been tripped, and the alarms will be set. The display will then show 'T8' and will continue to show 'T8' until the level is brought down below the tripset. When the level is brought below the tripset the pause will start counting down, decreasing by 1 every second. When it reaches zero, the 'T' will change back to a '*' and the alarms will be set to the no alarm condition.

VI. SETUP

The instrument has been setup with its preset values. These values are programmed into the EEPROM (changeable permanent memory). They can be changed by the user. This section shows how to change the presets. APPENDIX I contains blank forms for recording your settings. We recommend that you copy this page and use it to figure out your changes.

The setup mode is different from the normal operation of the instrument. To enter into the setup mode first access the control panel on the display by removing the bottom half of the front panel. At any time push and hold down the left hand button on the control panel. The display will change to the setup mode in about 1 second and show the first adjustment. Release the button as soon as the setup menu appears. The buttons on the control panel will do the following:

MODE (left hand button) will bring up the next item to adjust. Repeatedly pushing the mode button will cycle through all the adjustments.

SET (center button) will move the arrow on the bottom line from one digit to the next. Every time it is pushed the arrow will move to the next digit. When it gets to the last digit it will jump to the first digit.

UP (right hand button) will increment the digit that the arrow points to. Every time the button is pushed the digit will increase.

It only takes a few seconds of playing with the buttons to understand how they function.

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Some adjustments have 3 digits and some have 4. All settings are decimal. The adjustments with 3 digits have a maximum setting of 255. If they are set above 255 they will actually be set to 255. The bottom line of the display reminds you that they have a maximum value of 255. The four digit adjustments have no restrictions, they can be adjusted from 0000 to 9999.

Repeatedly pushing the mode button will cycle the display through all of the adjustments. After the last adjustment the program will go to the same display as at turn on. Remember you can cycle right through to the setup, from the turn on display, by again pushing down the MODE button until the setup menu appears. Most of the settings are saved in EEPROM after the last item which is the fail-safe time, consequently if you are part way through changing the settings and decide you don't want the new values hold down the left hand button until the turn-on menu appears, then quickly release the button. You can also turn power off then back on or if the front panel is removed push the reset button.

The following is a list of the parameters in the order that they are seen on the display along with the factory presets. The letters A1, A2 etc. refer to alarm 1, alarm 2 etc. DELAY A2 is the delay value for alarm 2.

Presets @255 TRIPSET 1 100 **TRIPSET A2** 20 **TRIPSET A3** 40 TRIPSET A4 20 DELAY A1 1 DELAY A2 2 DELAY A3 10 DELAY A4 2 INTERVAL A1 10 INTERVAL A2 2 INTERVAL A3 10 PAUSE A1 10 PAUSE A2 10 PAUSE A3 10 PAUSE A4 10 Alm Setup A1 137 Alm Setup A2 137 Alm Setup A3 4 Alm Setup A4 137 No alm Setup 2 Start Time 100 Fail Time 255

Please read the section on the alarms to become familiar with the action of the alarms. All of the parameters are reviewed below. You must cycle through all of the parameters to get back to a normal display.

PRESET

Set this to 255 or above if you want all of the adjustments to be set to their factory preset values. If you do not want the factory preset settings, then push mode again to go to the next item.

TRIPSET

This is the alarm level. This setting is a 4 digit number of counts that are compared with the counts from the detector during the interval.

DELAY

This is the number of intervals that the alarm must be consecutively activated to actually trip the alarms.

This is the number of .1 seconds that the alarm uses for its time base. It counts the counts from the detector for that time and compares it to the trip set. If this setting is set to 10 it will have a 1 second time base which is the same time base as the display. Note that there is no interval for alarm 4, it is factory set to 1 second because the long term average also has a 1 second interval.

The interval will effect the tripset. If the interval is set to 10 (1 second) then the tripset level will be compared to the counts that arrive in 1 second. If it is set to 1 (.1 second) then the tripset level will be compared to the counts that arrive in .1 second, or 10 times LESS sensitive than the 1 second choice. Thus if the 1 second example had its tripset set to 20, the .1 second example would have to have its tripset set to 2 to be the same sensitivity.

PAUSE

This is the number of seconds after the level has decreased below the trip set that the alarm will remain activated. It is used to keep the alarm on longer than one interval. It is usually set around 10 seconds. It can be set longer but it usually is determined by how long the beeper (or external alarm) needs to be on to arouse someone that there is a problem.

ALM SETUP (ALARM SETUP)

This is a number that is used to set the condition of the alarms, indicators and external outputs. There are 5 setups, one for each of the four alarms and one for no alarms. Below is a description of the alarms, indicators and external outputs. Each can be set to only two values, 0 or 1. Following the descriptions is the method used to calculate the values and to determine the decimal value.

RELAY

This controls the relay. The contacts of the relay are brought out to the terminal strip (TS). When the relay is set to 0, TS10 and TS11 are shorted, and TS11 and TS12 are open. When the relay is 1, pin TS10 and TS11 are open and TS11 and TS12 are shorted. The relay is operated in the fail-safe mode (OFF actually energizes the relay). The signal that drives the relay is also routed to pin 14 on the terminal strip. When the relay is set to 0 the pin is at 12 volts. When the relay is set to 1 the pin is at 0 volts. This setting also controls an extra external output on the terminal strip. When the relay is set to 1 then pin 15 on the terminal strip is low.

TS16

This is pin #16 on the terminal strip. When TS16 is set to 1 then pin #16 on the terminal strip is low. This is only used for external control of additional relays or devices and is not used in normal operation of the monitor.

TP4

This is an internal test pin on the circuit board. When TP4 is set to 1 then the testpoint #4 on the display circuit board is high. This pin has no normal function and is not used in normal operation of the monitor.

TP5

This is an internal test pin on the circuit board. When TP5 is set to 1 then the testpoint #5 on the display circuit board is high. This pin has no normal function and is not used in normal operation of the instrument.

RED LED

This is the front panel red LED. It is marked TRIP HIGH on the front panel. If the RED LED is set to 1 then the LED is on.

YELLOW LED

This is the front panel yellow LED. It is marked TRIP LOW on the front panel. If the YELLOW LED is set to 1 then the LED is on.

MODEL 2030 INSTRUCTION MANUAL XRAY MONITOR GREEN LED

This is the front panel green LED. It is marked OK on the front panel. If the GREEN LED is set to 1 then the LED is on.

BUZZER

This is the front panel buzzer. If BUZZER is set to 1 then the buzzer is turned on and emits a loud continuous beep.

DECIMAL

The following table is a compilation of the settings of all the parts of the alarm setup. The decimal is the value that is calculated from the results of the table. The line of one's and zero's on a row is actually a binary number. This number is converted to decimal and that is the decimal number. For example the first line of the table below shows:

alarm1 1 * * * 1 0 0 1

If you change the * to zeros it becomes the number 10001001. This is a binary number. To find its decimal equivalent, look at the binary to decimal conversion table in the appendix. Look at the third binary column from the left and about 10 numbers down. You should find the number 10001001. Next to it is the number 137. This is the decimal conversion. 10001001 in binary is 137 in decimal. This decimal number is the number you enter into the alarm setup.

The following is a table that shows the normal operation of the instrument as it is setup using the factory presets.

	RELAY	TS16	TP4	TP5	RED LED	YELLOW LED	GREEN LET	BEEPER	DECIMAL VALUE
Alarm 1	1	*	*	*	1	0	0	1	137
Alarm 2	1	*	*	*	1	0	0	1	137
Alarm 3	0	*	*	*	0	1	0	0	4
Alarm 4	1	*	*	*	1	0	0	1	137
No Alarm	0	*	*	*	0	0	1	0	2

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• *Setting does not matter for normal operation. We suggest each of these be set to 0.

The decimal calculations assume that the items marked * are set to 0.

START TIME

When the instrument is turned on it waits before going into normal operation. This gives time for the instrument to stabilize and to gather an average for alarm 4. The display shows the seconds counting down until normal operation. The start time is the starting number for the countdown. It can also be thought of as the start delay. If it is set to a low number the detector may not stabilize in time for the alarms. If it is set to a high value, it only delays normal operation longer than necessary.

FAIL TIME

If the display does not receive a count from the detector it will show a failure in the display. The fail time is the number of seconds after the last count before the instrument will show FAILURE in the display. If the fail time is set to 60 seconds, it will take 60 seconds after the detector fails before the instrument will display FAILURE. The factory setting is 255 which is the maximum value. The detector should send a count out at least every 2 seconds if it is operating normally.

TURNING THE ALARMS OFF

Each of the alarms can be turned off. To turn off alarm 1, 2 or 3, set the interval to zero. To turn off alarm 4, set the tripset to zero.

VII. CALIBRATION

The instrument has no calibration adjustments. The unit of counts per second is derived from a crystal controlled clock. This instrument is not designed to be calibrated to a known radiation level, however it is a good idea to test it with radiation. If you want to know the sensitivity of you instrument, we suggest you calibrate it with radiation at about 10 mR/h. The counts per second figure that you get (around 250 CPS/mR/h) will give you a good idea of the sensitivity of the instrument and indicate where to set the tripset. The maximum rate is about 6000 CPS. Adjusting the sensitivity of the instrument can be done in several ways. The instrument should be adjusted to as low a setting as possible but with no false alarms. The primary problem with setting it too low is noise from the detector. Temperature, shock and ambient electrical noise can cause the level to fluctuate. Inaccuracies in the DAC and other parts of the circuit can also cause noise.

The noise can be of two types:

- 1. Transient noise. This type of noise typically comes from the electrometer and from shock. It is short and typically lasts .1 to .2 seconds.
- 2. Long term noise. This type of noise will cause the output to rise with no radiation. This type of noise is usually caused by fast temperature changes and high ambient temperature.

The alarms should be setup to trip as close to 0 as possible. The factory setting are conservative. They are designed to be the same for all units. You may want to alter some settings or all of them. You can approach this in several ways but we suggest that you make one alarm more sensitive and then run it awhile and see if you get any false trips. This way you can keep track of which alarm may be alarming on noise. Alternatively you could hook up a computer to log the data on the RS-232 and look for the highest noise. This will give you a figure that is averaged for 1 second, but it will still give you an idea of the noise in the instrument.

The different alarms are designed to overcome some of the noise. The fastrip alarm 4 is designed to overcome type 2 noise. Any of the alarms that are setup with a long interval are designed to overcome type 1 noise because they average the readings over several seconds. An alarm that is set for a short interval, but high value tripset will capture high level alarms quickly. We recommend backing up a fastrip alarm 4 setting with a regular alarm. The average that is used for the fastrip will eventually catch up to the fastrip level. This will cause the alarm to cease alarming even though there may be radiation.

VIII. RS232 SERIAL OUTPUT

Every second the display sends out a packet of data via the RS232 serial output. The packet is the data at the time it was sent and should look like:

000001 0100 0020 0040 0020 0A 00 02 00 0A 00 02 00 00 00 00

the data from left to right is:

1 display.	XXXXXX	6 hex digits Counts per second from detector. The same value as on the
2	XXXX	2 hex digits Alarm level for alarm 1
3	XXXX	2 hex digits Alarm level for alarm 2
4	XXXX	2 hex digits Alarm level for alarm 3
5	XXXX	2 hex digits Alarm level for alarm 4
Double	space	

6 XX XX 2 hex digits separated by a space. The first is the delay. Thesecond is the pause. Both are for alarm 1.

Double space

7 XX XX 2 hex digits separated by a space. The first is the delay. The second is the pause. Both are for alarm 2

Double space

8 XX XX 2 hex digits separated by a space. The first is the delay. The second is the pause. Both are for alarm 3

Double space

9 XX XX 2 hex digits separated by a space. The first is the delay. The second is the pause. Both are for alarm 4

Double space

10 XX 1 hex digit This is the fail. This starts as the fail number and counts down to zero. At zero it shows FAILURE in the display.

12 XX 1 hex digit This is the status byte. See below for a description.

STATUS BYTE

The status byte consists of 8 bits. The bits are represented as follows: Bit 0 is the LSB and bit 7 is the MSB. Only bits 0 thru 4 are used.

BIT FUNCTION

- 0 0=no trip, 1=trip for alarm 1
- 1 0=no trip, 1=trip for alarm 2
- 2 0=no trip, 1=trip for alarm 3
- 3 0=no trip, 1=trip for alarm 4
- 4 0=no fail, 1=fail

There is an alternate short serial mode for testing. See the section on maintenance.

IX. CIRCUIT DESCRIPTION

The display is controlled by the microprocessor, U5. U1 is an address latch that separates the address and data for the EPROM U7. U4 is the LCD display. U2 is the EEPROM that stores the variables. U8 is the address decoder for U4. U11 is a shift register that shifts data in and has a parallel out. It is used, though the buffer U10 to drive the buzzer and the front panel LEDs. The relay is connected directly to the microprocessor through U10:G and U8:D. This is done to make the relay fail-safe. If the microprocessor is reset either by power on or by the watchdog timer U3, then the output pin P1.4 will float high opening the relay. U6 divides the incoming counts by 2 to slow them down. U9 and U12 are RS232 and RS485 outputs respectively. U13 and U14 are used as inputs and outputs to the detector. In this case only U14 is used as an input. U15 is a 5 volt voltage regulator and U16 converts this to -5 volts for the LCD contrast. R1 adjusts the contrast. U3 is a watchdog timer for the MPU and it needs a pulse on the DACCL at least every second to keep the watchdog from timing out.

DETECTOR

The detector V1 is a 4 liter three terminal ion chamber. Ionizing radiation produces ion pairs inside the detector that are collected on the center signal portion of the detector. This current is integrated onto U1, an electrometer amplifier with a 2 pF feedback capacitor (C2). The positive ion chamber current makes the output of the integrator move negative. The output of the electrometer goes from +1 volt to -5 volts. The divider R2 and R7 always keep the voltage on pin 5 of the switch U2:C positive, but reduce the voltage swing by ½. The switch U2:C is set to pass the voltage to the voltage comparator U3 pin 2. This comparator compares the voltage from the integrator with the ladder network that starts with R28 and ends with R30. This ladder network forms a DAC along with U4, a single chip microprocessor. The software keeps the output of the DAC at the same level as the voltage on pin 2 of the comparator U3. It does this by decreasing the level of the DAC as the integrator moves negative. Every time it decreases the DAC by 1 bit it pulses the output of the electrometer moves positive from bias current leakages, then the watchdog timer inside the microprocessor will time out and this will cause a reset and a pulse out. The integrator is reset with Q1 and U2. A pulse from the microprocessor on pin 7, (TP8) will turn on Q1 and reset the integrator. A Compensation capacitor C5 biases the output of the integrator after reset to 1 volt. This is adjusted through R39.

U4 is a single chip RISC microprocessor. It has a built in EPROM and watchdog timer. U5 is the EEPROM for U4. The output pulses from U4 go to U7 and U8 which are RS232 and RS485 drivers. The high voltage power supply starts with U9. This is an oscillator with a short pulse width and a low duty cycle. The pulses turn on Q2 which makes the inductor L1 ring. The flyback voltage from L1 is rectified by D2 and filtered by C14. U11 is a 3 terminal voltage regulator. U10 is a negative voltage converter for the electrometer. The cable between the detector and the readout carries 12 volts and the counts. The counts are digital using a RS485 driver in the detector and a RS485 receiver in the readout.

MODIFICATIONS

Not all of the parts on the circuit board and schematic are included in this model. They are included for future changes or to allow this circuit board to be used in different ways. The detector circuit board has a place for U6, an LM34 temperature sensor. It can be digitized and used by the microprocessor. The compensation signal can be switched between positive voltage and negative voltage. The data output has jumpers for RS232 as well as RS485. It also includes terminating resistors for the line. An EEPROM is available for data storage.

The display has more options. It includes jumpers for RS232 and RS485 inputs and outputs on both the communications lines and the data lines from the detectors. The lines from the detector are designed to accept pulses or serial data from the detector. The watchdog can be disabled by JP12.

X. MAINTENANCE

This section discusses the circuit of the instrument and any adjustments that may be needed.

SHORTCUTS

Push the right hand button on the control panel during the warm-up period to cancel the warm-up period. Also remember to push the right hand button on the control panel to see the action of the alarms and to tell which

MODEL 2030 INSTRUCTION MANUAL PAGE 17 XRAY MONITOR Health Physics Instruments alarm is tripping. Push the center button on the control panel during normal operation to cancel the alarms. This is almost as good as a reset, but it does not clear the average or the current reading.

If you have the complete cover off of the display, the reset button on the top of the board above the display can be used to abort the setup routine. Just push it while in the setup routine. You can also abort the setup routine by turning off the power or by holding down the left hand button until the LCD shows the startup display.

If you are testing the alarms and the noise is too loud, put a piece of tape over the beeper. It will not make it quiet but it will reduce the volume.

ADJUSTMENTS

There are 2 adjustments, one on the display and one on the detector. The contrast is located on the control panel under the bottom cover on the front of the display. Turning it will change the contrast of the display. The best adjustment is to turn the control until the display is too dark, then lighten it up to the point where the black squares around the characters just disappear.

The other adjustment is on the detector. This adjustment sets the compensation capacitor. A digital voltmeter will be needed for the measurements. Connect the negative lead to TP3 (ground) and the positive lead to TP5 (Electrometer output). Make sure that the detector is not exposed to any radiation other than background radiation. Push the reset button (S1). If the voltmeter reads between .9 and 1.1 volts then the setting is OK. You may push the reset button several times to make sure. If the voltage is not between .9 and 1.1 volts then adjust R39, push the reset button and note the reading. Keep repeating this sequence until the voltage is between .9 and 1.1 volts. The target voltage is 1.0 volts. The reading will not change by just adjusting R39. Pushing the reset button is the only way the reading will change.

DESICCANT

The desiccant is inside the electrometer housing in the detector box. It only needs to be replaced if the output is leaking excessively.

TESTING

DISPLAY

The display alarms and annunciators can be tested by pushing down the center button when the display is counting down the startup time. Startup time can be initiated by pushing the reset button on the display if the entire front panel is removed or by interrupting the power. When the center button is held down the instrument will cycle through 9 different annunciators in the following order:

Red LED, Yellow LED, Green LED, Front panel buzzer, Relay (operated fail safe), TS15, TS16, TP4, TP5

The cycle will then repeat as long as the button is held down.

The serial data line can be shortened to only the current CPS from the detector and the status byte. This is handy for data logging to check on the levels. The change is only temporary and the long data line will return after the instrument is reset or the center button is pushed without any of the other buttons. To enter the short serial data line mode, push down the right hand button on the control panel and hold it down. Now momentarily push the center button. The watchdog timer can be checked by holding down the left hand button and holding it down. The display will alternate between the turn-on display and the first preset menu about every 2 seconds and the relay will be de-energized and energized. The pulse is the watchdog timing out and resetting the microprocessor.

DETECTOR

The detector DAC and reset circuitry can be tested by holding down S2 and momentarily pushing the reset button, S1. Then release S2. This puts the microprocessor is a special test mode. Look at pin TP4 with an oscilloscope. The signal should ramp from 5 volts to 0 volts, then repeat. The period of the ramp should repeat every 1.6 seconds. This signal tests the integrity of the ladder network and the output pins of the microprocessor. It also checks the maintenance portion of the software in the microprocessor. While in this test mode, hold down S2. This will causes a reset pulse for the integrator. The pulse can be seen on TP8 and occurs

APPENDIX I

USER TABLES

The blank tables below are useful to determine how you want the alarms setup. Copy it and fill it out not only for ease of programming, but also for your records.

 DATE_____
 SERIAL NUMBER_____

 LOCATION ______BY_____

ALARM SETUP

	RELAY	TS16	TP4	TP5	RED LED	YELLOW LED	GREEN LET	BEEPER	DECIMAL VALUE
Alarm 1									
Alarm 2									
Alarm 3									
Alarm 4									
No Alarm									

ENTER THE DECIMAL NUMBERS ABOVE INTO THE SETUP BOXES BELOW

SUMMARY OF SETTINGS

	TRIPSET	DELAY	INTERVAL	PAUSE	SETUP
ALARM 1					
ALARM 2					
ALARM 3					
ALARM 4					
NO ALARM			Preset to 10		

START TIME

FAIL TIME

Model 2030 INSTRUCTION MANUAL Xray Monitor

Xray Monitor						
	64 40 01000000					
.APPENDIX II	65 41 01000001					
	66 42 01000010 67 43 01000011					
DECIMAL/HEX/BINARY	68 44 01000100					
CONVERSION TABLE	69 45 01000101					
DEC HEX BINARY	70 46 01000110					
0 00 0000000	71 47 01000111					
1 01 0000001	72 48 01001000					
2 02 0000010	73 49 01001001					
3 03 0000011	74 4A 01001010					
4 04 00000100	75 4B 01001011					
5 05 00000101	76 4C 01001100					
6 06 00000110	77 4D 01001101 78 4E 01001110					
7 07 00000111 8 08 00001000	78 4E 01001110 79 4F 01001111					
9 09 00001001	80 50 01010000					
10 0A 00001010	81 51 01010001					
11 OB 00001011	82 52 01010010					
12 OC 00001100	83 53 01010011					
13 OD 00001101	84 54 01010100					
14 OE 00001110	85 55 01010101					
15 OF 00001111	86 56 01010110					
16 10 00010000	87 57 01010111					
17 11 00010001	88 58 01011000					
18 12 00010010	89 59 01011001					
19 13 00010011	90 5A 01011010					
20 14 00010100 21 15 00010101	91 5B 01011011 92 5C 01011100					
21 15 00010101 22 16 00010110	93 5D 01011100					
23 17 00010111	94 5E 01011110					
24 18 00011000	95 5F 01011111					
25 19 00011001	96 60 01100000					
26 1A 00011010	97 61 01100001					
27 1B 00011011	98 62 01100010					
28 1C 00011100	99 63 01100011					
39 1D 00011101	100 64 01100100					
30 1E 00011110	101 65 01100101					
31 1F 00011111	102 66 01100110					
32 20 00100000	103 67 01100111					
33 21 00100001 34 22 00100010	104 68 01101000 105 69 01101001					
35 23 00100011	106 6A 01101010					
36 24 00100100	107 6B 01101011					
37 25 00100101	108 6C 01101100					
38 26 00100110	109 6D 01101101					
39 27 00100111	110 6E 01101110					
40 28 00101000	111 6F 01101111					
41 29 00101001	112 70 01110000					
42 2A 00101010	113 71 01110001					
43 2B 00101011	114 72 01110010					
44 2C 00101100	115 73 01110011 116 74 01110100					
45 2D 00101101 46 2E 00101110	116 74 01110100 117 75 01110101					
47 2F 00101111	118 76 01110110					
48 30 00110000	119 77 01110111					
49 31 00110001	120 78 01111000					
50 32 00110010	121 79 01111001					
51 33 00110011	122 7A 01111010					
52 34 00110100	123 7B 01111011					
53 35 00110101	124 7C 01111100					
54 36 00110110	125 7D 01111101					
55 37 00110111	126 7E 01111110					
56 38 00111000 57 30 00111001	127 7F 01111111					
57 39 00111001 58 3A 00111010						
59 3B 00111010						
60 3C 00111011						
61 3D 00111100						

61 3D 00111101 62 3E 00111101 63 3F 00111111

			Health	Phy	sic	s Instrume
128	80	10000000		192	C0	11000000
129	81	10000001		193	C1	11000001
130	82	10000010		194	C2	11000010
131	83	10000011		195	C3	11000011
132	84	10000100		196	C4	11000100
133	85	10000101		197	C5	11000101
134	86	10000110		198	C6	11000110
135	87	10000111		199	C7	11000111
136	88	10001000		200	C8	11001000
137	89	10001001		201	C9	11001001
138 139	8A 8B	10001010 10001011		202 203	CA CB	11001010
140	8C	10001100		203	CC	11001011 11001100
141	8D	10001101		201	CD	11001100
142	8E	10001110		206	CE	11001110
143	8F	10001111		207	CF	11001111
144	90	10010000		208	D0	11010000
145	91	10010001		209	D1	11010001
146	92	10010010		210	D2	11010010
147	93	10010011		211	D3	11010011
148	94	10010100		212	D4	11010100
149	95	10010101		213	D5	11010101
150	96	10010110		214	D6	11010110
151	97	10010111		215	D7	11010111
152	98	10011000		216	D8	11011000
153	99	10011001		217	D9	11011001
154	9A	10011010		218	DA	11011010
155	9B	10011011		219 220	DB	11011011 11011100
156 157	9C 9D	10011100 10011101		220	DC DD	11011100
158	9E	10011110		222	DE	110111101
159	9F	10011111		223	DE	11011111
160	A0	10100000		224	EO	11100000
161	A1	10100001		225	E1	11100001
162	A2	10100010		226	E2	11100010
163	A3	10100011		227	EЗ	11100011
164	Α4	10100100		228	E4	11100100
165	A5	10100101		229	E5	11100101
166	A6	10100110		230	E6	11100110
167	A7	10100111		231	E7	11100111
168	A8	10101000		232	E8	11101000
169	A9	10101001		233	E9	11101001
170 171	AA AB	10101010 10101011		234 235	EA EB	11101010 11101011
172	AC	10101100		236	EC	11101100
173	AD	10101101		237	ED	11101101
174	AE	10101110		238	EE	11101110
175	AF	10101111		239	EF	11101111
176	в0	10110000		240	FO	11110000
177	в1	10110001		241	F1	11110001
178	в2	10110010		242	F2	11110010
179	в3	10110011		243	F3	11110011
180	В4	10110100		244	F4	11110100
181	в5			245	F5	11110101
182	в6	10110110		246	F6	11110110
183	B7	10110111		247	F7	11110111
184	B8	10111000		248	F8	11111000
185 186	B9 BA	10111001 10111010		249	F9 FA	11111001 11111010
185	BA BB	10111010		250 251	FB	111111010
188	BC	10111100		251	FC	111111011
189	BD	10111101		253	FD	11111100
190	BE	10111110		254	FE	111111110
191	BF	10111111		255	FF	11111111

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Health			s Instruments
	192 193	C0 C1	11000000 11000001
	193	C1 C2	11000010
	195	C3	11000011
	196	C4	11000100
	197 198	C5 C6	11000101 11000110
	199	C7	11000111
	200	C8	11001000
	201 202	C9 CA	11001001 11001010
	203	СВ	11001011
	204	CC	11001100
	205 206	CD CE	11001101 11001110
	207	CF	11001111
	208	D0	11010000
	209 210	D1 D2	11010001 11010010
	211	D3	11010011
	212	D4	11010100
	213 214	D5 D6	11010101 11010110
	215	D7	11010111
	216	D8	11011000
	217 218	D9 DA	11011001 11011010
	219	DB	11011011
	220	DC	11011100
	221 222	DD DE	11011101 11011110
	223	DF	11011111
	224	E0	11100000
	225 226	E1 E2	11100001 11100010
	227	E3	11100011
	228	E4	11100100
	229 230	E5 E6	11100101 11100110
	231	E7	11100111
	232	E8	11101000
	233 234	E9 EA	11101001 11101010
	235	EB	11101011
	236	EC	11101100
	237 238	ED EE	11101101 11101110
	239	EF	11101111
	240	F0	11110000
	241 242	F1 F2	11110001 11110010
	243	F3	11110011
	244	F4	11110100
	245 246	F5 F6	11110101 11110110
	247	F7	11110111
	248	F8	11111000
	249 250	F9 FA	11111001 11111010
	251	FB	11111011
	252	FC	11111100
	253 254	FD FE	11111101 11111110
	255	יתית	11111111

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DETECTOR PARTS LIST

DESIGN	QUAN PART NO	TYPE	DESCRIPTION	MFG	SUPPLIER	DRAWING
C01	1	 0.1 uF	 Capacitor, Mono			2030-00
C02	1	Teflon	Capacitor	HPI		2030-00
C03	1	Teflon	Capacitor	HPI		2030-00
203	1	15 pF	Capacitor, Mono			2030-00
204	1	15 pF	Capacitor, Mono			2030-00
204	1	0.1 uF	Capacitor, Mono			2030-00
	1					
213		0.001 uF	Capacitor, Mono			2030-00
214	1	1 uF 100 VDC	Capacitor, Electro			2030-00
215	1	0.01 uF	Capacitor, Mono			2030-00
216	1	33 uF 16 VDC	Capacitor, Tantalum			2030-00
217	1	33 uF 16 VDC	Capacitor, Tantalum			2030-00
218	1	0.1 uF	Capacitor, Mono			2030-00
219	1	470 uF 25 VDC	Capacitor, Electro			2030-00
220	1	33 uF 16 VDC	Capacitor, Tantalum			2030-00
221	1	0.1 uF	Capacitor, Mono			2030-00
223	1	0.1 uF	Capacitor, Mono			2030-00
224	1	0.1 uF	Capacitor, Mono			2030-00
225	1	0.1 uF	Capacitor, Mono			2030-00
227	1	0.1 uF				2030-00
			Capacitor, Mono			
228	1	0.1 uF	Capacitor, Mono			2030-00
02	1 FR107	1000 Volt	Diode, Fast Recovery	7	Digikey	2030-00
03	1 1N4004		Diode			2030-00
IV1	1 22-11-2032	3 pin lock	Header	Molex	Digikey	2030-00
IV1A	1 22-11-3037	3 pin lock	Crimp Housing	Molex	Digikey	2030-00
1	1	330 uH	Inductor		MOUSER	2030-00
401	1 2030-002		BASE	HPI	Neal Feay	2030-00
402	1 2030-004		Mounting Bracker	HPI	Neal Feay	2030-00
402	1 2030-003		Cover	HPI	Neal Feay	
403	1 2030-005		Detector Base	HPI	Neal Feay	
10 4	1 2030-007		Detector Shell	HPI	Neal Feay	
					-	
405	1 Modified Part		Case, Electrometer	HPI	Rose Enclo	
106	1 UG-1094/U	Long	BNC Bulkhead W/O CE	Amphenol	Digikey	2030-00
107	1		Center Electrode	HPI		2030-00
408	4	6-32 x 1	Spacer, Hex			2030-00
409	4	#6 x ¾	Spacer, Round			2030-00
410	12	#6 Int Star	Lockwashers			2030-00
411	12	6-32 x ¼	Screws, Pan X			2030-00
412	4	$4-40 \times \frac{1}{4}$	Screws, Pan X Nylon			2030-00
413	2	4-40 x ½	Screws, Pan X			2030-00
M14	2	#4 Int Star	Lockwasher			2030-00
M15	2	4-40 small pattern	Nut, machine			2030-00
M16	2	_				
	1	$3/8 - 24 \times 3/8$	Thumbscrew			2030-00
417		$2-46 \times \frac{1}{4}$	Screw, pan Nylon			2030-00
M18	1	#2 Int star	Lockwasher			2030-00
419	4	6-32 x 3/8	Screw, Pan X			2030-00
420	4	#6 Nylon	Washser			2030-00
21A	1 2510-6002UB	10 Pin Low Profile	Header	3M	Digikey	2030-00
21B	1	10 Pin	Socket Connector	CW Ind	Digikey	2030-00
P2A	1 2510-6002UB	10 Pin Low Profile	Header	3M	Digikey	2030-00
2B	1	10 Pin	Socket Connector	CW Ind	Digikey	2030-00
3A	1 EDSTLZ950/4	4 Pin	Header, Terminal	OST	Digikey	2030-00
3B	1 EDZ950	4 Pin	Terminal, Plug	OST	Digikey	2030-00
)1	1 2N4123	NPN	Transistor	National	gracy	2030-00
-		NPN	Transistor	Macronar		2030-00
2	1 2N2222					
01	1	10 5% CF	Resistor			2030-00
.02	1	10K 5% CF	Resistor			2030-00
03	1	10K 5% CF	Resistor			2030-00
204	1	100.0K 1% MF	Resistor			2030-00
05	1	49.9K 1% MF	Resistor			2030-00
06	1	10K 5% CF	Resistor			2030-00
207	1	10K 5% CF	Resistor			2030-00
08	1	100.0K 1% MF	Resistor			2030-00
209	1	49.9K 1% MF	Resistor			2030-00
.10	1	100.0K 1% MF	Resistor			2030-00
	1	49.9K 1% MF				2030-00
11			Resistor			
212	1	100 5% CF	Resistor			2030-00
213	1	1K 5% CF	Resistor			2030-00
214	1	100.0K 1% MF	Resistor			2030-00
٦15	1	49.9K 1% MF	Resistor			2030-00
216	1	10 5% CF	Resistor			2030-00
18	1	100.0K 1% MF	Resistor			2030-00
19	1	49.9K 1% MF	Resistor			2030-00
	1	49.9K 1% MF 100.0K 1% MF				
20	1		Resistor			2030-00
						2020 00
R20 R21 R22	1	49.9K 1% MF 100K 5% CF	Resistor Resistor			2030-00 2030-00

DESIGN	QUAN PART NO	TYPE	DESCRIPTION	MFG	SUPPLIER	DRAWING #
R23	1	10K 5% CF	Resistor			2030-001
R24	1	100.0K 1% MF	Resistor			2030-001
R25	1	49.9K 1% MF	Resistor			2030-001
R26	1	100K 5% CF	Resistor			2030-001
R27	1	100.0K 1% MF	Resistor			2030-001
R28	1	100.0K 1% MF	Resistor			2030-001
R29	1	100.0K 1% MF	Resistor			2030-001
R30	1	49.9K 1% MF	Resistor			2030-001
R31	1	100.0K 1% MF	Resistor			2030-001
R32	1	49.9K 1% MF	Resistor			2030-001
R33	1	100.0K 1% MF	Resistor			2030-001
R34	1	49.9K 1% MF	Resistor			2030-001
R35	1	100.0K 1% MF	Resistor			2030-001
R36	1	49.9K 1% MF	Resistor			2030-001
R39	1	100K 3/8 top	Trimmer			2030-001
R41	1	3K 5% CF	Resistor			2030-001
R42	1	1K 5% CF	Resistor			2030-001
R43	1	10K 5% CF	Resistor			2030-001
R44	1	100K 5% CF	Resistor			2030-001
R45	1	10K 5% CF	Resistor			2030-001
R46	1	10 5% CF	Resistor			2030-001
R49	1	10K 5% CF	Resistor			2030-001
S1	1 EVQ-QS205K	Min	Switch, Pushbutton		Digikey	2030-001
S2	1 EVQ-QS205K	Min	Switch, Pushbutton		Digikey	2030-001
U01	1 LMC6041AIN	Single	Op Amp	National	Digikey	2030-001
U02	1 4053	3 x SPDT	Switch, Analog			2030-001
U03	1 TLC352CP	3 x SPDT	Switch, Analog			2030-001
U04	1 PIC16C55-HS/P	8 bit RISC OTP	Microprocessor	Microchip		2030-001
U08	1 DS75176BN	RS485	Driver/Rcvr	National		2030-001
U09	1 4011		Quad Nand Gate			2030-001
U10	1 ICL7660SCPA	_	Voltage Converter	Harris		2030-001
U11	1 7805	5 VDC	Voltage Regulator			2030-001
Xl	1 MP080A	8.00 MHZ HC49	Crystal	CTS	DigiKey	2030-001

DISPLAY PARTS LIST

DESIGN	QUAN	PART NO	TYPE	DESCRIPTION	MFG	SUPPLIER	DRAWING #
BZ1		EFB-CB37C11	~~ -		Panasonic	Digikey	
C01	1		22 pF	Calpacitor, Mono			6012-001
C02	1		22 pF	Calpacitor, Mono			6012-001
C03	1		22 uF 10 VDC	Capacitor, Electro			6012-001
C04	1		22 uF 10 VDC	Capacitor, Electro			6012-001
C05	1		22 uF 10 VDC	Capacitor, Electro			6012-001
C06	1		22 uF 10 VDC	Capacitor, Electro			6012-001
C11	1		100 uF 25 VDC	Capacitor, Electro			6012-001
C12	1		10 uF 10 VDC	Capacitor, Tantalum			6012-001
C13	1		10 uF 10 VDC	Capacitor, Tantalum			6012-001
C14	1		10 uF 10 VDC	Capacitor, Tantalum			6012-001
CX1	1		0.1 uF	Capacitor, Mono			6012-001
CX2	1		0.1 uF	Capacitor, Mono			6012-001
CX3	1		0.1 uF	Capacitor, Mono			6012-001
CX4	1		0.1 uF	Capacitor, Mono			6012-001
D1	1		RED T1 ¾	LED			6012-001
D2	1		YELLOW T1 ¾	LED			6012-001
D3	1		GREEN T1 ¾	LED			6012-001
D4		1N4004		DIODE			6012-001
D5		1N4004		DIODE			6012-001
K1	1	G2E-184PM-US-DC12	12V SPDT	Relay, Dip	Omron	Digikey	
P1A			20 Position	Header, Terminal	OST	Digikey	
P1B	1		18 Position	Plug, Terminal	OST	Digikey	6012-001
P1C	1	EDZ950/2	2 Position	Header, Terminal Plug, Terminal Plug, Terminal	OST	Digikey	6012-001
R1	1		10K 1 Turn	Trimmer			6012-001
R2	1		10K x 9	Resistor Network			6012-001
R5	1		470 5% 1/4W CF	Resistor			6012-001
R6	1		470 5% 1/4W CF	Resistor			6012-001
R7	1		470 5% 1/4W CF	Resistor			6012-001
S1	1		Min EVQ	Switch, Pushbutton			
S2	1		Min EVQ	Switch, Pushbutton			
S3	1		Min EVQ	Switch, Pushbutton			
S4	1		Min EVQ	Switch, Pushbutton	Panasonic	Digikey	6012-001
U01		74HC573	8 bit	Latch			6012-001
U02		27LC02		EEPROM	Microchip	Digikey	
DESIGN	QUAN	I PART NO	TYPE	DESCRIPTION	MFG		DRAWING #
 U03		MAX813LCPA		Supervisor, Micro		 Digikey	
U04	1	MDLS-16265-G-LVLED04	2 x 16 Alphanumeric	Supervisor, Micro LCD Display Microprocessor	VARITRONIX	Digikey	6012-001
U05	1	P80C32GBPN	8 bit	Microprocessor	Signetics	5 1	6012-001
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.RAY MON	ITOR					Health Phy	sics Instrur
U06	1 -	4013B	Dual D type	Flip Flop			6012-001
U07	1 1	27C256	32K x 8	EPROM			6012-001
U08	1	74HC00		QUAD NAND			6012-001
U09	11	MAX232CPE		RS232 Driver	Maxim	Digikey	6012-001
U10	1 1	DS2003N	Darlington	Drivers	National	Digikey	6012-001
U11	1 -	4094B	8 bit	Shift Register			6012-001
U14	1 1	DS75176BN	RS485	Driver/Rcvr	National	Digikey	6012-001
U15	1	7805	5 Volt	Voltage Regulator			6012-001
U16	1	ICL7660CSPA	5 Volt	Voltage Inverter	Harris	Digikey	6012-001
X1	1		HC-49 7.3728 MHz	Crystal	CTS	Digikey	6012-001
M01		6012-002		BASE	HPI	Neal Feay	
M0 2		6012-003		COVER	HPI	Neal Feay	
M0 3		6012-004		COVER SHIELD	HPI	Neal Feay	
M04	4		#4 x ¾	Nylon Spacer		6	012-005
M05	5		6-32 x ¼	Hex Spacer			6012-005
M06	13		6-32 x ¼	Screw, Pan X			6012-005
M07	13		#6, Int Star	Locwasher			6012-005
M08	2		#4 x ½	Spacer, Nylon			6012-005
M09	2		4-40 x ¾	Screw, Pan X			6012-005
M10	2		#4 Int Star	Lockwasher			6012-005
M11	1		6-32 X 1"	Spacer, Hex			6012-005
M12	1		6-32 X ¼	Screw, FH, X			6012-005
M13	2		3/8-24 x 3/8	Thumbscrew			6012-005
M14		2030-004		Wall Bracket			6012-005
M15	1		Lexan	Window			6012-005
M16	4		#6 Nylon	Washser			6012-005
M17	4		6-32 x 3/8	Screw, Pan X			6012-005

